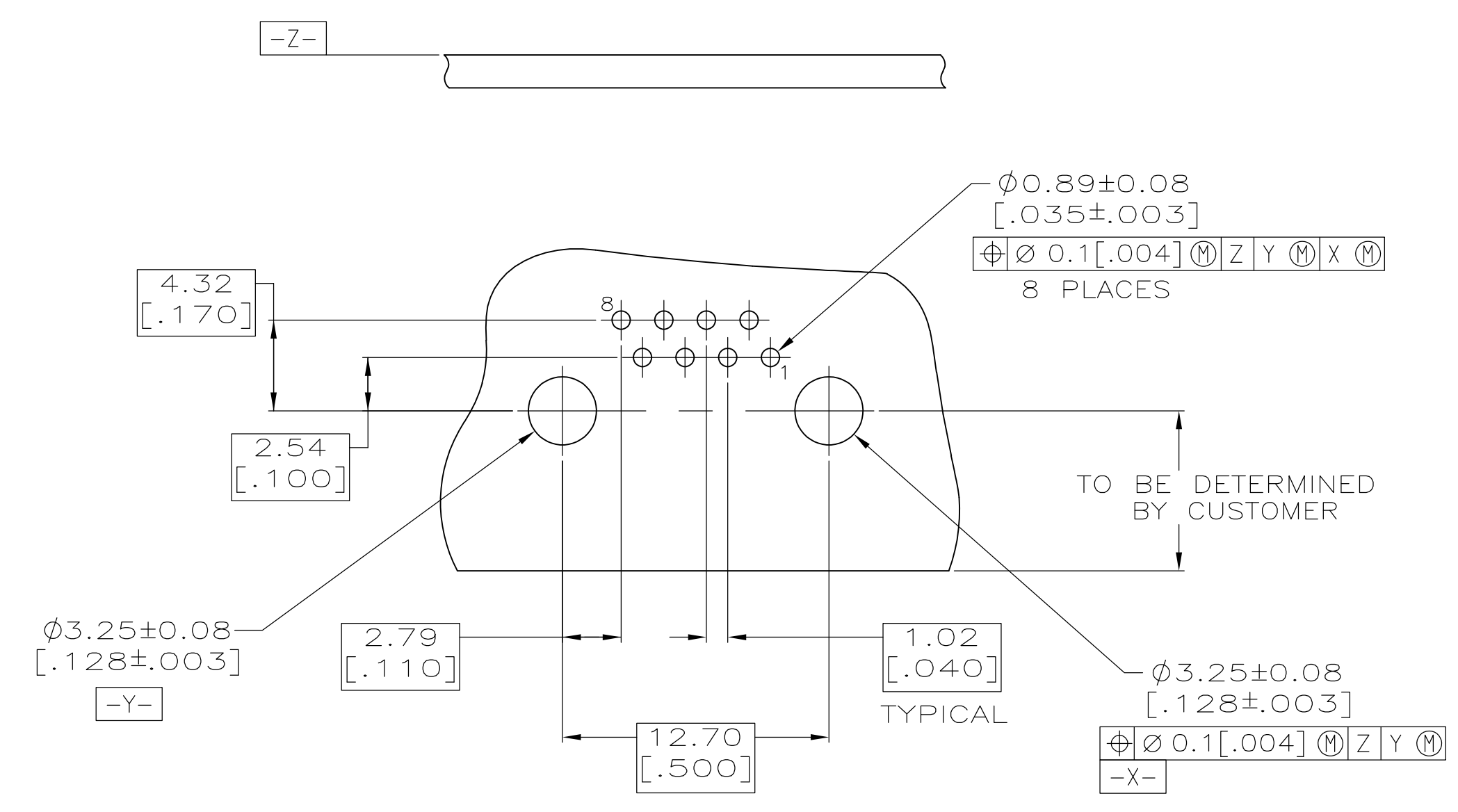


- △ MATERIAL:  
HOUSING - HIGH TEMPERATURE THERMOPLASTIC, BLACK, UL94V-0; IR REFLOW SOLDERING PROCESS COMPATIBLE.  
TERMINALS - .36[.014] THICK PHOS BRONZE PLATED WITH 3.81µm[.000150] MINIMUM THICK (SEE P/N TABLE) IN SOLDER AREA. 1.27µm [0.00050] MINIMUM GOLD IN LOCALIZED PLATE AREA. ENTIRE TERMINAL PLATED WITH 1.27µm [0.00050] MINIMUM THICK NICKEL.
- 2. JACK CAVITY CONFORMS TO FCC RULES AND REGULATIONS PART 68, SUBPART F.
- △ SUGGESTED PANEL OPENING DIMENSIONS.
- △ SUGGESTED CLEARANCE BETWEEN BOTTOM OF CONNECTOR AND BOTTOM PANEL OPENING.
- △ PACKAGED 35 PIECES PER TUBE, SEE DETAIL "A".
- △ 80 PIECES/TRAY, 10 TRAYS/BOX.
- △ MANUFACTURING DATE CODE:  
INK STAMP, LOCATED APPROX. AS SHOWN.  
FIRST 2 DIGITS = LAST 2 DIGITS OF YEAR.  
NEXT 2 DIGITS = MANUFACTURING WORK WEEK.  
LAST DIGIT = DAY OF WEEK WITH SUNDAY = 1.



MATTE TIN	△ TUBE	1-406525-3
MATTE TIN	△ TRAY, PICK & PLACE COMPATIBLE	1-406525-2
MATTE TIN	TRAY	1-406525-1
BRIGHT TIN-LEAD	△ TUBE	406525-3
BRIGHT TIN-LEAD	△ TRAY, PICK & PLACE COMPATIBLE	406525-2
BRIGHT TIN-LEAD	TRAY	406525-1
△ TERMINAL PLATING	PACKAGING	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN G. GARRETT 17SEP97	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: MM [INCHES]		CHK G. GARRETT 17SEP97	NAME INVERTED MODULAR JACK ASSEMBLY, 1X1	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APRD M. DERSTINE 17SEP97	PRODUCT SPEC 108-1163-4	
0 PLC ± -		APPLICATION SPEC 114-2154		
1 PLC ± -		SIZE A1		
2 PLC ± 0.25[.010]		CAGE CODE 00779		
3 PLC ± 0.13[.005]		DRAWING NO. 406525		
4 PLC ± -		RESTRICTED TO		
ANGLES ± -		CUSTOMER DRAWING		
FINISH		SCALE 4:1 SHEET 1 OF 1 REV D1		